

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO31143 Receipt Dates from 2/8/2016 to 2/8/2016

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

222

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 471600
Ship Date 08Feb16 at 11:43 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-890877-9 Your PO # 31143

ALUMINUM FLAT BAR 6061-T6511
1.250" x 2.00" X 144.0000"

BACK ORDERS FROM B/L 975419

Heat Number	Tag No	Quantity	PCS	Wt LBS
1 PLASTIC R300BZ00247097	189549	12 FT	1	36
TOTAL:		1	1	36

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

NOS HEURES DE CURELLETTE SONT DU LUNDI AU VENDREDI

Page: 1 Continued

ALUMINIUM / L'ATON / CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS / COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
DART AEROSPACE

No: VIM 471600
Ship Date 08Feb16 at 11:43 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

=====

B I L L O F L A D I N G

DE 8H30 A 12H00 ET DE 13H00 A 16H30.
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 Last

ALUMINIUM / ALTON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINIUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.250" x 2.00" X 144.0000"
PART NO.

PO/Rel 31143

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

BL VIM-471600-001

9Feb16

de l'analyse faite par un laboratoire qualifié.
SIGNÉ PAR: LUCY TRUGLIO

Pg 1/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: VIM-634056-6		CUSTOMER PART NUMBER: B20/STK		PRODUCT DESCRIPTION: 1.250 X 2.000 SC RECT BAR	
KAISER ORDER NUMBER: 6000838	LINE ITEM: 006	SHIP DATE: 01/14/2016	KAISER LOT NUMBER: Z00247096	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 988.000 LB	QUANTITY: 28.000 PCS	B/L NUMBER: 614470	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 4700 BOIS FRANC ST LAURENT, PQ H4S 1A7 CANADA			SOLD TO: THYSSENKRUPP CANADA 4700 BOIS FRANC ST LAURENT, PQ H4S 1A7 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00247096	C001	0001	48.1	45.0	14.6	RE 90	N/A	N/A
Z00247096	0001	0002	43.1	38.6	17.1	RE 91	N/A	N/A
Z00247096	0001	0003	46.5	42.7	14.9	RE 91	N/A	N/A
Z00247096	0001	0004	42.8	38.4	10.1	RE 90	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
105709	.62	.27	.21	.08	.84	.07	.04	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00211883

Kaiser Order Number: 6000838

Line Item: 006

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.250" x 2.00" X 144.0000"
PART NO.

PO/Ref 31143

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fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

BL VIM-471600-001

9Feb16

de l'analyse faite par un laboratoire qualifié.
SIGNE PAR: LUCY TRUGLIO

Pg 2/2

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: VIM-634056-6		CUSTOMER PART NUMBER: B20/STK		PRODUCT DESCRIPTION: 1.250 X 2.000 SC RECT BAR	
KAISER ORDER NUMBER: 6000838	LINE ITEM: 006	SHIP DATE: 01/14/2016	KAISER LOT NUMBER: Z00247097	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 1976.000 LB	QUANTITY: 56.000 PCS	BL NUMBER: 614470	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 4700 BOIS FRANC ST LAURENT, PQ H4S 1A7 CANADA			SOLD TO: THYSSENKRUPP CANADA 4700 BOIS FRANC ST LAURENT, PQ H4S 1A7 CANADA		

Actual Physical Properties

DAS
14 16/02/08
9.89

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00247097	0001	0001	44.5	39.2	17.8	RE 92	N/A	N/A
Z00247097	0001	0002	44.7	40.1	19.3	RE 91	N/A	N/A
Z00247097	0001	0003	44.7	39.9	19.4	RE 92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
105777	.61	.25	.23	.08	.86	.06	.05	.02	.00	.00	.00	.01	.03

Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00211884

Kaiser Order Number: 6000838

Line Item: 006

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061 T6
DATE: 16/02/09

PO / BATCH NO: 31143/134191

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12'
QUANTITY REJECTED: _____

THICKNESS ORDERED: 2.00X1.25
THICKNESS RECEIVED: 2.00X1.25
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>14</u>	SIGNED OFF BY: _____		
DATE: <u>16/02/08</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 1 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

JAN 27 2016

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B2.750X03.750	6061-T6 BAR 2.75 X 3.75	2/3/2016 Yes 2/3/2016		12.00 f	\$33.29	\$399.50
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 6061-T6 BAR 3" X 4" ACCEPTABLE AS PER JEAN-LUC							
Line Total:							\$399.50
2	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	2/12/2016 Yes 2/12/2016		24.00 f	\$24.33	\$584.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$584.00

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 2 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

3	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	2/12/2016	12.00	\$24.17	\$290.00
			Yes	f		
			2/12/2016			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$290.00

4	M304R1.000	304 round bar 1.00	2/3/2016	12.00	\$5.87	\$70.40
			Yes			
			2/3/2016			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$70.40

5	M304RO.750	304 SS Roundbar .750	2/3/2016	12.00	\$3.30	\$39.60
			Yes			
			2/3/2016			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:

1/26/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 3 of 7

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total:

\$39.60

6 M304S16GA 304/316 Sheet .063 2/3/2016
Yes
2/3/2016

96.00
sf

\$4.25

\$408.00

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total:

\$408.00

7 M6061T6B0.250X06.000 6061-T6 Bar .250 x 6.00 2/3/2016
Yes
2/3/2016

12.00
f

\$4.13

\$49.50

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total:

\$49.50

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:

1/26/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31143**

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 4 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

8	M6061T6B0.500X02.000	6061-T6 Bar .500 x 2.00	2/3/2016	12.00	\$2.63	\$31.50
			Yes			
			2/3/2015			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

16/2/15
SP

Line Total: \$31.50

9	M6061T6B0.750X00.750	6061-T6 Bar .750 x .750	2/3/2016	12.00	\$2.92	\$35.00
			Yes			
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$35.00

10	M6061T6B00750X00.125	6061-T6 Bar .750 x .125	2/3/2016	60.00	\$0.58	\$35.00
			Yes			
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

2016-02-03

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 5 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

11	M6061T6B1.500X01.250	6061-T6 Bar 1.50 x 1.25	2/3/2016 Yes 2/3/2016	24.00 f	Line Total:	\$35.00
					\$4.88	\$117.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	2/3/2016 Yes 2/3/2016	12.00 f	Line Total:	\$117.00
					\$2.25	\$27.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$27.00

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 6 of 7

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THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

13	M6061T6B2.500X03.500	6061-T6 Bar 2.50 x 3.50	2/3/2016	12.00	\$23.06	\$276.75
			Yes	f		
			2/3/2015			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$276.75

14	M6061T6R0.750	6061-T6 Round Bar .750"	2/3/2016	24.00	\$1.46	\$35.00
			Yes	f		
			2/3/2016			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$35.00

15	M7075T6B2.000X00.750	7075-T6 BAR 2.000" X 0.750"	2/12/2016	12.00	\$22.08	\$265.00
			Yes	f		
			2/12/2016			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note:

1/26/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31143

Purchase Order Date 1/26/2016

PO Print Date 1/26/2016

Page Number 7 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$265.00

16 71401-45

PROCUREMENT
QUALITY CLAUSES

2/3/2016

1.00

\$0.00

\$0.00

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

No
2/3/2016

Line Total: \$0.00

PO Total: \$2,663.25

PO Instructions: NOTE: FLAME CUT MAT'L NOT ACCEPTABLE
PEC ST-888734,
PEC ST-889987,

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 1/26/2016